

Work Order ID 55093



Page 1

January 5, 2010 3:26:33 PM

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 05/01/2010 Start Qty: 36.00

Cust Item ID:

Required Date: 11/01/2010 Req'd Qty: 36.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 10-1-05 Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

□

Debur

SA 10/01/12

40 ~~39~~ 4

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/01/12

40 ~~39~~ 4

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SA 10/01/13

40 ~~39~~ 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: Basket

0.00



Packaging

Memo

0.00

Packaging

PD 10.01.13

(40)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/13
ME 10-1-12

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Picklist Print

January 5, 2010 3:26:38 PM

Work Order ID: 55093



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 05/01/2010

Required Date: 11/01/2010

Comments:

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Qty To Pick	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			110	f	60.0851	2.3684			
304 ROUND BAR 0.375												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

60.0850579

112058

0.01317895

222 - 112473

11.6003

P 113325

48.4715789

222
121

SA 10/10/12

W/O:		WORK ORDER CHANGES					
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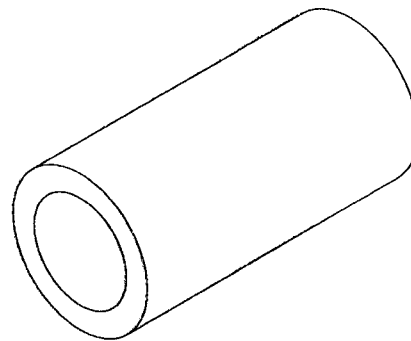
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D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AWARDING
WITHOUT NOTICE
WORK ORDER
NO. 55093
10-1-05

RELEASED
10-1-05

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		DESCRIPTION		AJS	08.03.03
REV.				BY	DATE		
DESIGN		AJS				DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		AJS					
CHECKED		ME				DRAWING NO.	REV. A
MFG. APPR.		ME				D3759	SHEET 1 OF 2
APPROVED		ME				TITLE	SCALE
DE APPR.		#				BUSHING	NTS
DATE		08.03.03				COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR REPRODUCED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION OF DART AEROSPACE LTD.	

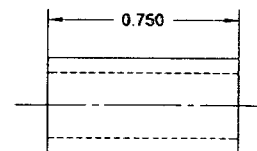
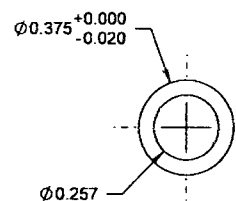
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D3759-1 BUSHING

10-03-01-100

DESIGN	AJS	DART AEROSPACE LTD HAWKESSBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WKE	DRAWING NO.	REV. A
MFG. APPR.	WKE	D3759	SHEET 2 OF 2
APPROVED	WKE	TITLE	SCALE
DE APPR.	WKE	BUSHING	NTS
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